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The cyclic communication via the master communication interface failed after the master communication interface had been initialized and commissioned.



## DANGER!

Dangerous movements! Danger to life, risk of injury, serious injury or property damage due to automatic restart after a bus failure!

In the case of bus failure, an error reaction is to be carried out in the control, too, to prevent automatic restart after the bus has been restored. This means that in the case of bus failure, the bits "Drive Halt", "Drive enable" and "Drive ON" should be reset in the control.

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