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In the safety function "Safe operating stop" the axis is monitored for standstill. The bipolar position window used for this purpose is activated at the start of the Safe operating stop.

Cause	Remedy
"SMO safe standstill: Monitoring window safe operational stop" (0x3155:02 / P-0-3285.0.2 / --) has been incorrectly parameterized	Change parameterization of "SMO safe standstill: Monitoring window safe operational stop" (0x3155:02 / P-0-3285.0.2 / --) to a valid value
Incorrect command values are preset by drive or external control	Check command value input and adjust it according to parameterization

► Attributes

Detailed diagnostics

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