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Function

The input parameter "S-0-0037" acts as an additive command value in the velocity controller in position and velocity-controlled operating modes. It is available next to "P-0-0690, Velocity command value additive, process controller" as an additive velocity command value and takes effect immediately in the velocity controller.



The actual effective velocity command value (addition of all velocity command value-forming components) at the input of the velocity controller is displayed in "P-0-0048, Effective velocity command value".

See also [Speed controller](#)